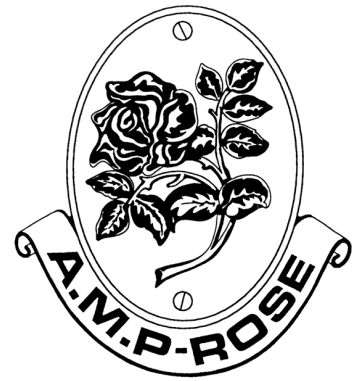


A.M.P-Rose

*SPECIALISTS IN CONFECTIONERY
PLANT AND EQUIPMENT*

STOCKLIST UPDATE : NO. 1, 2009



We are pleased to offer the following equipment subject to remaining unsold:

Most items can be offered either in 'AS IS' condition, or reconditioned and guaranteed.

CHOCOLATE – PROCESS

- Large amount of jacketed stainless steel chocolate pipework from 2 inch to 6 inch diameter with bends and fittings.
- LOW & DUFF MACINTYRE 1250kg refiner conche.
- 2 x LOW & DUFF MACINTYRE 1000kg refiner conches.
- LOW & DUFF MACINTYRE 500kg refiner conche.
- BUHLER 5-roll refiner, 2000mm wide.
- 5 x BUHLER SFL 1800 5-roll refiners.
- 6 x PETZHOLDT PVS5000 conches.
- 2 x PETZHOLDT PVW3000 conches.
- BUHLER SMKN1000 paste mixer, age 2001, unused.
- LEHMANN Cocoa bean cleaning, sterilizing and roasting plant.
- RASCH TR5 temperer, 500kg/hr, age 1991.
- BARTH MONDEO roaster with peeling and breaking unit, age 1961.
- WIENER 3 ton ball mill, age 1977.
- WIENER 5 ton ball mill, age 1979.

CHOCOLATE – MOULDING ETC

- LLOVERAS SIMA 600C moulding plant for solid chocolates with inclusions, mould size 600 x 195mm, complete with continuous temperer, chocolate tanks, pumps and pipework, age 2001.
- 2 x CARLE MONTENARI MLR1200 depositing heads.
- CARLE MONTENARI 1200mm wide biscuit feeder.
- AASTED 1000mm wide depositing head.
- NIELSEN MINI 30 moulding line for 200kg/hr of solid products, mould size 300 x 225mm, several sets of moulds available, age 1986.
- BOEHNKE & LUCKAU one shot depositor with servo drive, 600mm wide, 600kg/hr, used only for 6 months, age 2007.
- CARLE MONTENARI MULTICAVEMIL 650 moulding plant, with MLR and MLRS depositing heads and biscuit feeder, age 1987.
- AASTED MICRO chocolate moulding line for chocolate bars with crispies or nuts inside, mould size 300 x 225mm, age 1985.
- HACOS shell moulding line for 600 moulds per hour, mould size 275 x 175mm with vacuum robot for removing product from moulds and placing into trays, age 1999.
- AASTED EC401 lentil line, age 1983.
- WERNER LEHARA extruder and cooling tunnel.

CHOCOLATE – ENROBING

- BAKER PERKINS 1050mm wide enrobing line with pre-bottomer, water cooled cooling tunnel (7.3m long), enrober, refrigerated cooling tunnel (20.7m long).
- LLOVERAS 800mm wide enrobing line with 18m long cooling tunnel, complete with 2 x 2ton chocolate tanks and LLOVERAS U1500 refiner conche, age 2000.

- Complete SOLLICH DEROBING plant.
- KREUTER BMI 805 bottom enrober, age 1985.
- BAKER PERKINS 1300mm wide bottom enrober.

CHOCOLATE WRAPPERS – FOR EGGS AND BALLS

- RASCH RHE foil wrapper for small eggs or balls of 14 to 24mm diameter, 250/minute.
- 5 x RASCH RU-e foil wrapping machines for eggs or balls. Currently set for 29mm long x 17mm diameter egg.
- 4 x OTTO HANSEL HPU-Z foil wrapper set up for 53mm chocolate balls.

CHOCOLATE WRAPPERS – FOR FLAT BOTTOMED CHOCOLATES

- 2 x SAPAL ZRM foil bunch wrapper.
- 5 x SAPAL BN-K foil bunch wrappers.
- 2 x RASCH RUEKA2 bunch wrappers.
- GD2120 foil bunch wrapper with automatic feeder.
- DOMINICI M200 foil wrapper for chocolate coins, set for 40.5mm diameter x 4mm and 33mm x 3.7mm, age 1992.

CHOCOLATE WRAPPERS – DOUBLE TWIST

- PACTEC CHD high speed double twist wrapping machine.
- PACTEC CHD high speed double twist wrapping machine, age 1996.
- CARLE MONTENARI CMY-55CD double twist wrapper with AL-700 aligner feeder for up to 500 pieces per minute.
- 4 x AMP ROSE 5IST double twist wrappers with rotary disc feeders (supplied Fully Reconditioned in 2002 with new rotary feeders).
- 2 x NAGEMA EU7 belt fed double twist wrappers for chocolates with MG1 aligner feeders.

CHOCOLATE WRAPPERS – BARS

- SAPAL SC3-100 SWISSPACK high speed chocolate bar wrapper.
- TEVOPHARM P5 high speed flowrap for chocolate bars.
- SIG CK single stage chocolate bar wrapper, outer wrapper from stack.
- 2 x SIG CK-R single stage chocolate bar wrappers, outer wrapper from reel.
- 2 x SIG CL single stage chocolate bar wrappers with outer wrapper from reel.
- SAPAL BB single stage chocolate bar wrapper with outer wrapper from stack.
- KLOCKNER HANSEL 7315 SECURA high speed chocolate bar wrapping machine, age 1991.
- 4 x SIG DSR 2-stage chocolate bar wrappers for sizes up to 140 x 65 x 17mm, up to 120 bars per minute, heat sealed inner foil wrapper, outer wrapper from a stack, third wrapper from a reel.
- 4 x SIG DSH 2-stage chocolate bar wrappers for sizes up to 200 x 100 x 16mm. Heat sealed inner foil wrapper, outer wrapper from a reel. Currently set for 162 x 63mm and 200 x 76mm.
- 2 x SAPAL MC3 machines for collating and cartoning chocolate bars.
- SAPAL MC3 collating and cartoning machine for chocolate bars, age 1982.
- KLOCKNER HANSEL 7026 COMPACTOMATIC cartoner for chocolate bars, age 1991.

COATING

- CARLE & MONTENARI BE10 automatic coating pan, age 1997.
- 2 x DTG FINN coaters, automatic belt coaters for chocolate.
- DUMOULIN T-IDA 2000 C+V chocolate coating drum, 2000kg capacity, age 1995.
- 3 x DUMOULIN 1200mm diameter stainless steel coating pans.
- Various coating pans, copper and stainless steel.

LOLLIPOP

- AQUARIUS RLM II ball lollipop forming machine, 24mm diameter, for 600 pieces per minute.
- EUROMECC lollipop forming line for 2 coloured lollipops using 2 x batch rollers and chain forming die.
- AQUARIUS BU300 bunch wrapping machines for lollipops, age 1990's.
- CARUGIL CWL-400 bunch wrapping machines for 26 to 28mm diameter lollipops, 400 pieces per minute, age 2000.
- 3 x AQUARIUS LPW double twist wrappers.
- ULMA ball lollipop forming machine with dies for 23mm and 30mm diameter.
- LATINI DPW-1 former and crimp wrapper with parts for round and oval sizes, age 1997.
- 4 x ULMA K5 bunch wrappers for ball lollipops.

WAFER LINES

- HAAS EWB 1/1F wafer stick baking oven, for 85mm long x 10mm diameter sticks with chocolate filling.
- 5 x HAAS EWB 1/1 wafer stick baking ovens, 120 to 150kg/8 hours.
- HAAS WRO 60G wafer roll baking oven, 400 to 600kg/8 hours.
- Haas Wafer Oven SWA 30G, Serial # 17440, overhauled 1992, all gas fired, baking plate size 265/460 mm, Haas Wafer Sheet Cooler WBK, Haas Contact Cream Spreading Machine, Haas Wafer Block Cooling Pres

BISCUIT EQUIPMENT

- SIG GRT biscuit 'on edge' end fold roll wrapping machine with one SIG ZHM6 4-lane feeder, set for 65mm diameter biscuits.
- Complete cream sandwich biscuit line, 1000kg/hr.
- MEINCKE Danish cookie plant, 250kg/hr.
- BAKER PERKINS cracker line.

JELLY

- MAKAT HLM35 starch mogul with 2 depositors, auto infeed and discharge, age 1997.
- NID M301 starch moulding line with 2 depositing heads, complete with oiler, sugar sander and dust extraction, age 1976.
- Jet cooking system for starch based jellies.
- NID VORTEX starch dryer, age 1984.

BUBBLE GUM

- THEEGARTEN U1-EFC cut and wrap machine for bubble gum.
- THEEGARTEN U1-EFC/F1 stickpack machine, flat pack wrapping style. Sizes 25.4 x 19.05 x 14.29mm 5 pieces per pack.
- AMP ROSE MINIFLOW high speed cut and wrap flowwrap for bubble gum pieces.
- THEEGARTEN EW8 cut and wrap line including Comeck Extruder and cooling tunnel.

BATCH ROLLERS AND ROPE SIZERS

- BOSCH 19K batch roller, 75kg capacity.
- BOSCH 165A 5-stage rope sizers, one fully reconditioned.
- EUROMECC 7LR batch roller.
- EUROMECC 85FLS single stage pre-feed rollers (1997).
- ROSE FORGROVE HBR/HBF batch rollers and rope sizers to feed a cut and wrap line – one fully reconditioned.

NEW AMP Rose cut and wrap lines for up to 1000 pieces per minute are always available.

TOFFEE AND CHEW – COOKING

- TER BRAAK 5100 PRESSWHIP chew cooker / aerator, age 1984.
- YPP caramel / toffee cooking plant.
- BAKER PERKINS 147 TCB1 CARABLEND continuous toffee cooker, age 1984, complete with additional cooking/blending unit.
- HAMAC HANSELLA 110C batch cookers for 110kg batch size.
- BCH stainless steel steam jacketed mixer, 120psi, scraped surface, bottom outlet.
- Complete flexible high output chewy candy line consisting of TER BRAAK TVB ROTOMIX II cooker, 2 feed pumps, Warmix holding tank, atmospheric & vacuum sections, vacuum pump, cooked syrup holding tank and pump, whipping head, colour/flavour additions section, continuous stainless steel cooling band, associated pipework, pumps and controls.

TOFFEE AND CHEW - COOLING AND PROCESSING

- 2 x RUFFINATTI RCT150 cooling drums, one fully reconditioned.
- TER BRAAK stainless steel cooling band for chewy candy or toffee, 1m wide x 12m long.
- RUFFINATTI ERCT150 lifting device to suit RUFFINATTI RCT150 cooling drum, 1993.
- OKA HK05 guillotine cutter, 550mm wide.

TOFFEE AND CHEW – WRAPPING

- THEEGARTEN U1 cut and double twist wrapper.
- THEEGARTEN U1 cut and fold wrapper.
- GD2650 cut and double twist wrapper, set for a size of approximately 25 x 18 x 9mm, complete with batch roller and rope sizer, age 2002.
- 2 x NAGEMA EW5 cut and double twist wrappers.
- 2 x ROSE FORGROVE R75T cut and double twist wrapping lines, 600 pieces per minute.
- ROSE FORGROVE 5FWT cut and double twist wrapper, set for a size of 85mm long x 8.5 x 8.5 mm.
- GD2650 cut and wrap machine for fold and twist, fully reconditioned.
- GD1200 cut and fold wrapping machine.
- 2 x THEEGARTEN H1 high speed cut and fold wrappers.
- ROSE FORGROVE 42CW, whirl/face cut and wrap machine.
- 2 x ROSE FORGROVE 503FWT whirl/face cut and wrap machines.
- 2 x AMP Rose ICW cut and flowpack lines for long pieces.

NEW AMP Rose cut and wrap lines for up to 1000 pieces per minute are always available.

TOFFEE AND CHEW – STICKPACK

- THEEGARTEN U1/F1 stickpack machines, flat pack or on edge wrapping style.
- ROSE FORGROVE 340 cut and wrap stickpack machine, for on edge wrapping style.
- ROSE FORGROVE 342 cut and wrap stickpack machine, flat pack wrapping style.
- GD4600 stickpack.

HARD CANDY – COOKING

- CANDY RECYCLING scrap recovery plant, age 2005.
- APV MICROFILM cooker, fully reconditioned.
- TER BRAAK TBK750 twin pot vacuum cooker for hard candy, fully reconditioned.
- BOSCH 121/122 continuous, automatic hard candy vacuum cooking plant with automatic tempering and kneading band, output 750kg/hr, complete with discharge conveyor to feed into batch roller.
- OTTO HANSEL SUCROLINER continuous, automatic hard candy cooking plant for 1250kg/hr with CONTIGRAV 1030 weighing/dissolving system, SUCOMA 1708 cooker and 2110 tempering band, age 1982.
- BOSCH 126E SOLVOMAT dissolvers, one fully reconditioned.

- BOSCH 145A twin pot vacuum cookers, 750kg/hr, one fully reconditioned.
- NEW spare copper coils and pans for all types of cookers.
- 2 x HAMAC HANSELLA 111A universal vacuum batch cookers.
- Set of BRAN & LUEBBE flavour/colour/acid dosing units.

HARD CANDY – DEPOSITING

- BAKER PERKINS 156, 2-bank wide hard candy depositing plant for centre filled and solid candies, complete plant with AUTOFEED, DISSOLVER and MICROFILM cooker.
- BAKER PERKINS hard candy depositing plant, complete with cooking, set for oval shape, 432 kg/hr.
- Complete APV cooking and depositing plant for a 3-layer XYLITOL hard candy product, oval and rectangle moulds, 960kg/hr, age 1994 to 2002.
- BAKER PERKINS 3-bank depositor for solid products, size 23 x 21mm oval.

HARD CANDY – FORMING

- RUFFINATTI ME70A and ME70B flavour mixers with trolleys, one fully reconditioned.
- RUFFINATTI IM30H kneader with lifting device, fully reconditioned.
- RUFFINATTI TZ40 pulling machine.
- BOSCH 160A Uniplast hard candy former for 750kg/hr, fully reconditioned.
- RUFFINATTI IM70 batch kneader with EIM70 lifting device.
- 3 X BOSCH 39C pulling machines.
- BOSCH 27C centre filling pump.
- BOSCH 160B Uniplast forming machine.
- 2 x BOSCH 160C Uniplast forming machine.
- Set of parts to convert Bosch 160D Uniplast (standard cams) to swash-plate system.
- KLOCKNER HANSEL STRADA chain forming line.
- BOSCH 170B refrigerated 3-tier cooler.
- HAMAC HANSELLA 96A SUPER ROSTOPLAST and 85A ROBUST forming machines.
- 3 x HAMAC HANSELLA 71E 3-tier coolers.
- Die lifting units.

HARD CANDY – WRAPPING

- 2 x AMP ROSE miniwraps, 700 pieces per minute.
- NAGEMA EL8 double twist wrapper, fully reconditioned.
- AMP ROSE 7IST double twist wrapper, age 1997.
- PACTEC EK1 high speed double twist wrapper.
- ROSE FORGROVE 5IST double twist wrappers.
- PACTEC FPH miniwrap machine, age 1996.
- CARLE MONTENARI CMY871 double twist wrapper.

HARD CANDY - STICKPACK WRAPPING

- GD5000B stickpack set for 19 x 19 x 9mm, 9 pieces per pack.
- 4 x GD 5000FS stickpack machines for finseal style, set for 19mm diameter x 11mm thick, 10 pieces per pack, age 2002.
- GD 5000FS stickpack machines for finseal style, set for 23 x 16mm oval x 9mm thick, 10 pieces per pack.

ROLLWRAP

- 4 x AUTOWRAPPERS SUPER 2000 roll wrappers (folded ends). 150 packs per minute.
- AUTOWRAPPERS SUPER 2000 roll wrappers (twisted ends). 150 packs per minute.
- AUTOWRAPPERS RH rollwrap (folded ends), set for 16mm diameter tablets, with Markem 9840 date coder.
- 2 x AUTOWRAPPERS / EUROPACK cartoners for roll wrapped products.

OTHER EQUIPMENT

- AUTOWRAPPERS 110 VERSAFLOW flowrap machine, age 1997.
- 2 x HASSIA FVP 16/48 powder filling and packing machines, age 1988.
- 2 x ANRITSU KW642BE and KW633BE check weighers with KD801AN metal detectors, age 1995 and 1998. 150 to 170/minute, capacity up to 2000g.
- 2 x TEC AD-44-06-GP check weighers, age 1994. Capacity up to 6000g.
- OKA HK05 guillotine cutter, 550mm wide.
- STEPHAN mixer.
- LASKA KE100 bowl chopper, 1400 and 2800 rpm.
- ISHEDA 10, 14 and 16 head multihead weighers.
- BRADMAN LAKE BRADLOK horizontal cartoner.
- ROSE FORGROVE LC100 tea cartoning machine.
- VOLPACK sachet packing machine.
- NEW Wet tissue sachet packing machine.
- SCHIB flowpack with 3m infeed and date coder.
- MARDEN EDWARDS overwrappers.
- MEURER case packing machine, all stainless steel.
- Complete line to manufacture "PEZ" type compressed candy in stickpack with Fitzmill powder grinder, Morton planetary mixer, Morton Z blade mixer, Fette 36 station tablet press, Siebler EZ731 "roll" wrap for "PEZ" size of approx 16mm x 9mm x 4.5mm thick, 12 pieces per pack.
- Stork 40-Head automatic pressure type vacuum filler, all stainless frame with associated vacuum pumps, APV product pump, Lock metal detector & controls

MACHINERY WANTED

We are always looking for second hand machinery to buy for our stock. If you can list your surplus assets we would be pleased to make an offer for them.

NEW MACHINES FROM AMP ROSE

Our range of new machinery includes:

- The **750 range** of cut and wrap machines for up to 700 pieces per minute. Wrap styles can be double twist (up to 150mm long), under fold, end fold (with or without comic strip, stickers and other inserts), whirl/face cut, cut and wrap lollipop.
- The **SUPER 42 range** of cut and wrap machines for up to **1000 pieces per minute**. Wrap styles can be double twist, under fold, end fold (with or without comic strip, stickers and other inserts), and whirl/face cut.
- The **340 cut and wrap stickpack** for either on-edge or flat-pack packs. 650 pieces per minute.
- Batch rollers and rope sizers for all applications.
- The AMP Rose **BELT COATER** for chocolate coating.
- The **71ST double twist wrapping range** for hard candies, lollipops or chocolates.
- A full range of **Laboratory equipment** including cooker, pulling machine, coating pan, chocolate refiner, etc.
- The **Pak A Snax** for packing multiple packs of snacks into one bulk flowpack.
- A full hard candy cooking and forming line for 1000kg/hr, including centre filler.
- Miniflow range including versions for hard candy and a cut and wrap model for toffee/chew or bubble gum.

Please contact us for further details.

<p>AMP ROSE, HEAPHAM ROAD NORTH, GAINSBOROUGH, LINCOLNSHIRE, DN21 1QU, ENGLAND TEL: + 44 (0) 1427 611969 FAX: + 44 (0) 1427 616854</p>
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